

## ANALYTICAL SERVICES TESTING

provided by R&D Centre

### A. Analytical Testing Lab

#### High Performance Liquid Chromatography/Gel Permeation Chromatography (HPLC/GPC)

- Accelerator Testing (ASTM D7558:09)
- Phenol Testing (KFDA standard)
- Formaldehyde Testing (KFDA standard)
- Molecular Weight Determination (In house method)

#### Gas Chromatography Mass Spectrometry (GC MS)

- Unknown organic component (using pyrolyzer with in house method)

#### Gas Chromatography Flame Ionization Detector (GC FID)

- Volatile component (KFDA II standard 2020)

#### Scanning Electron Microscope / Energy Dispersive X ray (SEM/EDX)

- Morphology
- Chemical composition

#### Thermogravimetric Analyzer/ Differential Scanning Calorimeter (TGA/DSC)

- Thermal decomposition, glass transition temperature, melting temperature, onset oxidation temperature, crystallization temperature and activation energy (all in house method)

#### EU Overall Migration Test (EN 10/2011)

- Acetic acid and Ethanol

#### Aqueous pH test (glove) EN ISO 21420

#### General Testing

- Particle size
- Contact angle
- Surface tension
- Stability
- Zeta potential
- FTIR
- XRF

#### OTHERS

- Glove migration test
  - a) US FDA 21 CFR 177.2600
  - b) US FDA 21 CFR 177.1520
  - c) Consumption of KMnO<sub>4</sub> (KFDA March 2015 and GB 31604.2:2016)

## B. Waste Water Lab

### Waste Water Testing\*

- pH (APHA 4500-H+ B)
- Zinc Content (MN method 91895: Test 1-95, 03.14)
- Iron Content (MN method 91836: Test 1-36, 11.14)
- Chemical Oxygen Demand
  - i. Range 15 – 160mg/L: MN Method 985926; Test 0-26, 10.12
  - ii. Range 100 – 1500mg/L ; MN Method 985929; Test 0-29, 05.13
- Biochemical Oxygen Demand (APHA 5210 B and 4500-O G)
- Free Chlorine (MN method 98017: Test 0-17, 10.14)
- Oil and Grease (APHA 5520 B)
- Total Suspended Solid (APHA 2540 D)
- Ammoniacal Nitrogen (APHA 4500-NH3 D)
- Phenol (MN method 91875: Test 1-75, 02.20)



ISO/IEC17025(SAMM713)

## C. Microbiological Lab

### Glove Bioburden (In-House Method Based on INMETRO NR 332/2012)

- Total Bacteria Count
- Total Yeast/Mold Count

### Water sample

- Heterotrophic Plate Count/ Total Bacteria Count (APHA 9215 Heterotrophic Plate Count : 9215 B Pour Plate Method)
- Total Yeast/Mold Count (APHA 9610 Detection Of Fungi : 9610 B Pour Plate Method)

### Solution sample (USP61)

- Total Aerobic Microbial Count
- Total Yeast/Mold Count



**Remark: Testing with \* is accredited.**

All accredited testing will be conducted in Top Glove R&D Centre accredited labs.

## D. Personal Protective Equipment (PPE) Lab

### Determination of Material Resistance to Permeation by Chemical (EN 16523-1:2015+A1:2018)

Code Letter	Chemical
A	Methanol
B	Acetone
C	Acetonitrile
D	Dichloromethane
F	Toluene
H	Tetrahydrofuran
I	Ethyl Acetate
J	n-Heptane
K*	Sodium Hydroxide 40%
L*	Sulphuric Acid 96%
M*	Nitric Acid 65%
N*	Acetic Acid 99%
O*	Ammonium Hydroxide 25%

### Elemental Analysis using MPAES

Remark: upon discussion for standard method used

### Protective Glove against Mechanical Risk (EN 388:2016+A1:2018)\*

- Abrasion (1-8000 cycles)
- Blade Cut (0.1 – 20.0 (Index))
- Puncture (0 – 200 N)
- Tear (0 – 100 N)

### Tensile Testing Properties

- Force at Break (N) EN 455-2:2015
- ISO37
  - ISO 10282:2014 (Surgical Examination Gloves)
  - ISO 11193-1:2020 (Medical Examination Gloves)
- ASTM D412-16
  - ASTM D3577:2019 (Rubber Surgical Gloves)
  - ASTM D3578:2015 (Rubber Examination Glove)
  - ASTM D6319:2019 (Nitrile Examination for Medical Application)



ISO/IEC17025(SAMM713)



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## Static and Kinetic Coefficients of Friction of Plastic Film and Sheeting (ASTM D1894-14)

## Aqueous Extractable Protein Content (ASTM D5712-15 and EN455-3:2015)\*

Remark: ASTM D5712-15 using Modified Lowry Method

## Determination of resistance to degradation by chemicals (EN 374-4:2013)



ISO/IEC17025(SAMM713)



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**For testing that is not listed here, you are welcome to send inquiry to us.**

**Kindly email us for quotation.**

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